



AMAN CHEMICALS (INDIA)

Mfrs of: METAL PRETREATMENT CHEMICALS

TECHNICAL LITERATURE

PRODUCT NAME:-R.R-10 (3-IN-1Chemical)

PRODUCT DESCRIPTION:-R.R.-10 is a compound, based on strong acid which is inhibited by an inhibitor and a mild addition of detergent to help remove oil or grease. Because of the inhibitors and the controlled acidic medium present in RR-10, only the rust is removed from the metal surface and no damage is done to the metal, i.e. unlike ordinary rust removers, it doesn't erase the metal surface itself.

There are two methods for applying R.R.-10

1. Dipping Method
2. Direct apply by hand Method

1. Procedure for Dipping Method

BATH MAKE-UP:- 25% solution by volume (1 part 3-in-1 + 3 part water).

PROCESS: Dip the metal piece into the bath solution.

PROCESS TIME:- 5-15 minutes.

Dry the metal piece and apply paint on it.

2. Procedure for Direct apply by hand Method

BATH MAKE-UP:-33% solution by volume (1 part 3-in-1 + 2 part water).

PROCESS: Apply R.R.-10 directly by a sponge, spray, brush or cloth depending upon the size of the component .Allow the surface to dry (use a dry cloth). Then apply liquid paint or powder paint as desired.

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